

Work Order ID 66785-2

Monday, February 28, 2011 8:23:22 AM

Page 1

Item ID: D412-705-015

Accept

Revision ID:

Item Name: Driveshaft Tunnel Modification

Start Date: 2/28/2011 Start Qty: 400

Required Date: 3/7/2011 Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

Date: 11-02-28 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-705-015

CHG 003

5/11/03/10

Order CL 11-3-7

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

Rec'd 3/7 (4)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

5/11/03/10

(x3)

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Item ID: D412-705-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Driveshaft Tunnel Modification

Start Date: 2/28/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 3/7/2011 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-705-015 Location: _____ PPP Rev: _____

10/13/10 (3)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*11/3/10 DJ**11-03-10 (3)*

Picklist Print

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Work Order ID: 66785

Parent Item: D412-705-015

Parent Item Name: Driveshaft Tunnel Modification



Start Date: 2/28/2011

Required Date: 3/7/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B Removed Manufacturing 06-10-03 JLM
IPP Rev:C ECN 1052 07-11-05 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C3A Bolt		Purchased	No			120	Each	243.0000	22	88			

Location

Loc Qty

Loc Code

ST350

243

115159

39

116081

104

116704

100

AN3C4A

Purchased

No

120

Each

2,276.0000

3

BOLT

Location

Loc Qty

Loc Code

ST350

2276

115300

25

116075

337

116704

714

116924

1200

D3256-1

Manufactured

No

120

Each

5.0000

4

Panel

Location

Loc Qty

Loc Code

ST176

5

62361

5

D3256-3

Manufactured

No

120

Each

0.0000

4

Gasket

116081 83

116704 50

116704 106

116704 106

116704 106

116704 106

116704 106

116704 106

116704 106

116704 106

116704 106

116704 106

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116704 106

Picklist Print

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Work Order ID: 66785

Parent Item: D412-705-015

Parent Item Name: Driveshaft Tunnel Modification

Start Date: 2/28/2011

Required Date: 3/7/2011

Start Qty: 4.00

Required Qty: 4.00

MS20427M3-3

Purchased

No

120

Each

536.0000

44

176



Rivet

Location

Loc Qty

Loc Code

ST318

536

115589

536

120

Each

99.0000

22

88

MS21060-L3K

Purchased

No



Nut Plate

Location

Loc Qty

Loc Code

ST302

99

115101

1

115392

9

116082

39

116712

50

120

Each

43.0000

25

100

MS9321-09

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST296

43

116169

43

115589

M117064 30x

18x M117087 6/11/15

116712 40x

M117064 7x 6/11/15

116169 18x

M117064 18x

M117079 50x

M117087 7x

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Shop Packet Print

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
16		44	36		12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
8		22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

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Revision: C

Date: 07.10.12